

MONASH INDUSTRY TEAM INITIATIVE (MITI)

WASTEWATER TRACKING REPORT

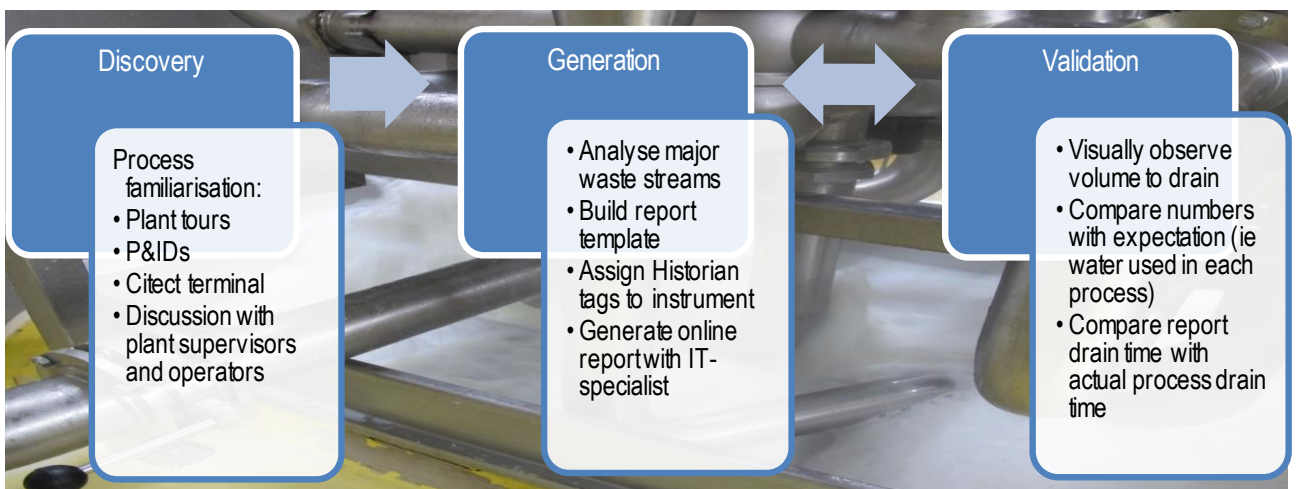
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PROJECT BACKGROUND

The Saputo Dairy Allansford site has expanded significantly to meet new production demands. Wastewater management is essential to business operations, however there is a lack of visibility within the plant regarding the usage of water in each process in each plant. The aim of this project is to generate real-time drainage reports in order to track water usage throughout the site.



APPROACH



OUTCOME

- Cheese plant drainage report
- Usage level indicator
- Whey plant report template

FUTURE WORK

- Extend work to other plants
- Improve Report Usability
- Report to include all minor sources to drain

Water Balance Cheese Drainage Report

18 Feb 20 To 18 Feb 20

Cheese CIP System	Count (Number of CIPs)	Caustic to Drain	Acid to Drain	Water to Drain	Low	High	Traffic	Avg Vol per CIP
System 1	38	115	23	82,915	85,000	180,000	Low	2182.0
System 2	4	550	0	8,748	18,000	25,000	Low	2187.0
System 3	3	0	0	0	26,000	42,000	Low	0.0
System 4	36	0	15,932	91,371	80,000	170,000	Mid	2538.1
Total	81	665	15,955	183,034	209,000	417,000	Low	2259.7

Data from Historian Drainage Reports									
Report Name	Report Long Desc	Flowmeter	Drain Valve	Volume	Low	High	Traffic		
System 5	Volume to Drain	16FT0601	16.05.03 De	292	5,000	13,000	Low		
System 6	Volume to Drain	16FT0552	16.05.07 De	2,912	5,000	13,000	Low		
System 7	Seal Water			27,000					
				Total	30,204	37,000	53,000	Low	

Data from Historian Water Reports					
Report Name	Report Long Desc	Volume	Low	High	Traffic
System 8	Total water	185,335			
System 9	Wash water 1	129,320			
System 10	Wash water 2	31,720			
System 11	Water to Drain	24,295	100,000	300,000	Low